

AN EXPORT ORIENTED INDUSTRY

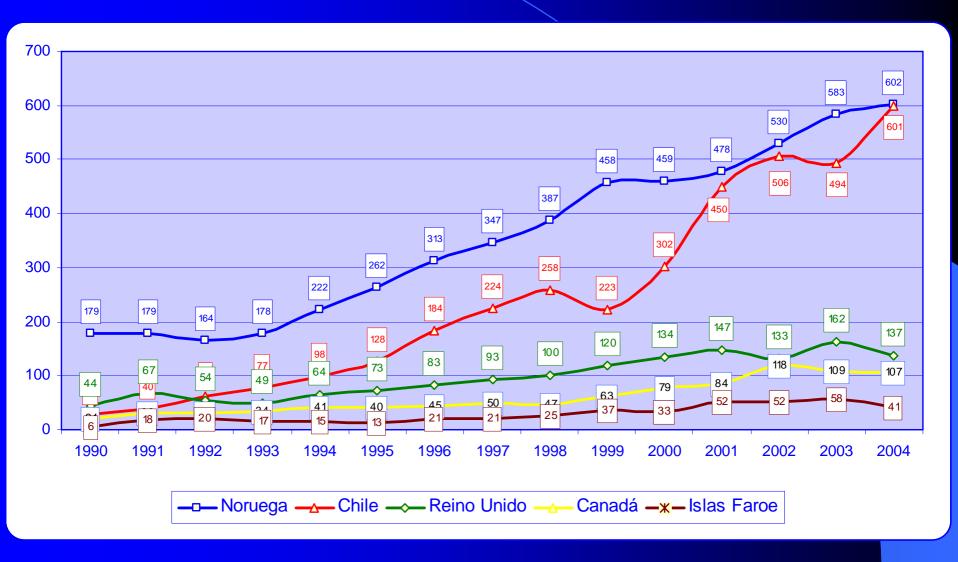






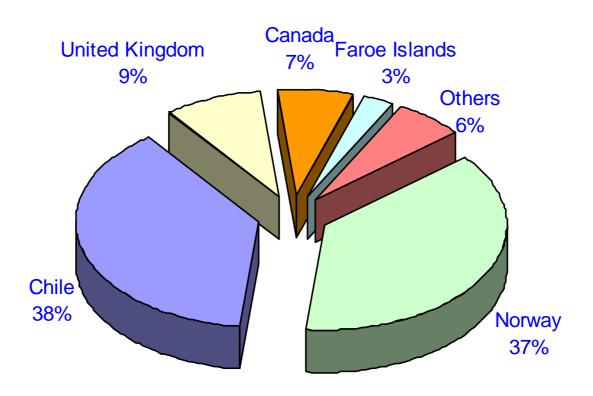


WORLD PRODUCTION OF FARMED SALMON AND TROUT



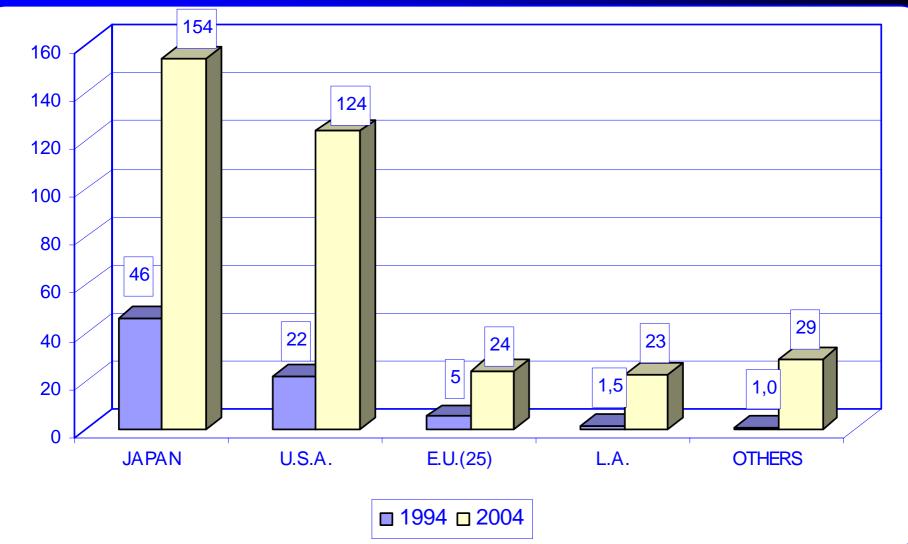
PRODUCTION BY COUNTRY 2004

1.597.000 tons round weight

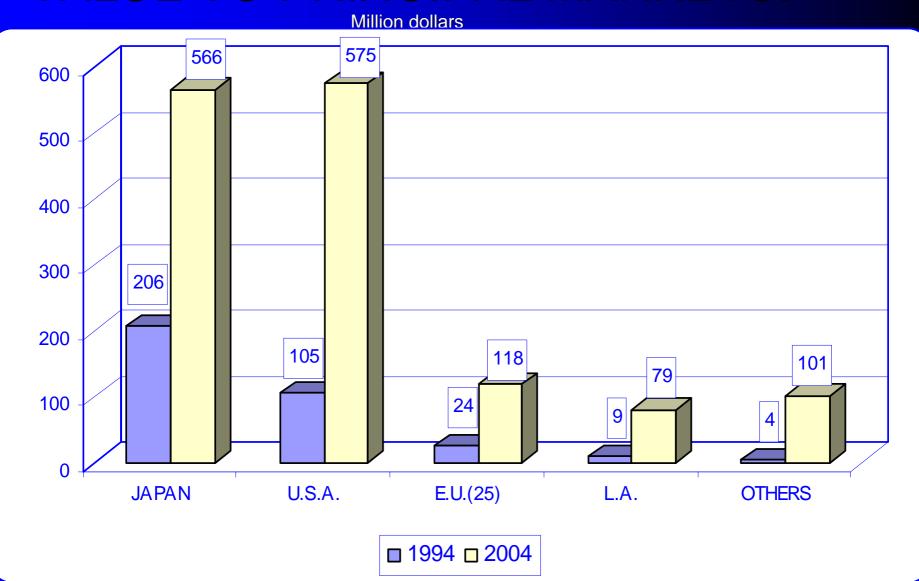


TOTAL CHILEAN EXPORTS TO PRINCIPAL MARKETS.

Thousand net tons.

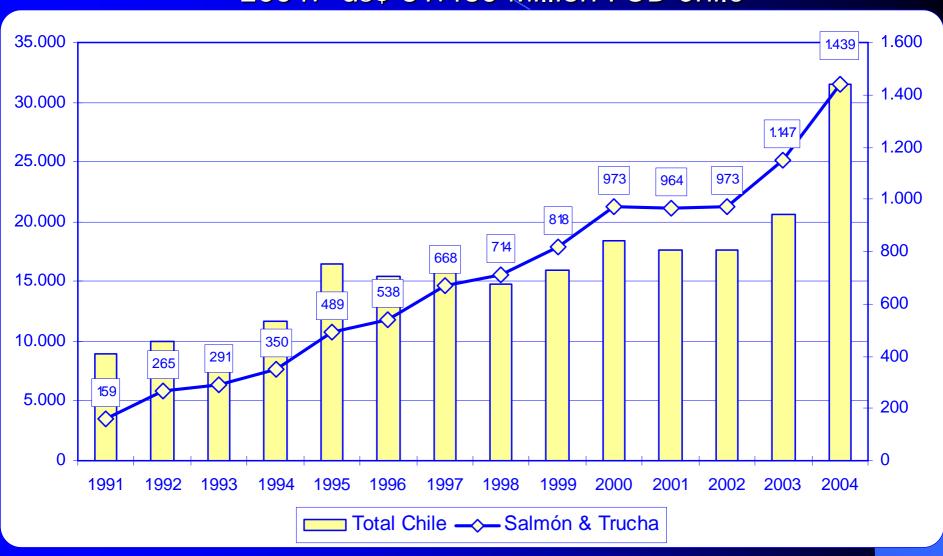


TOTAL CHILEAN EXPORTS IN VALUE TO PRINCIPAL MARKETS.

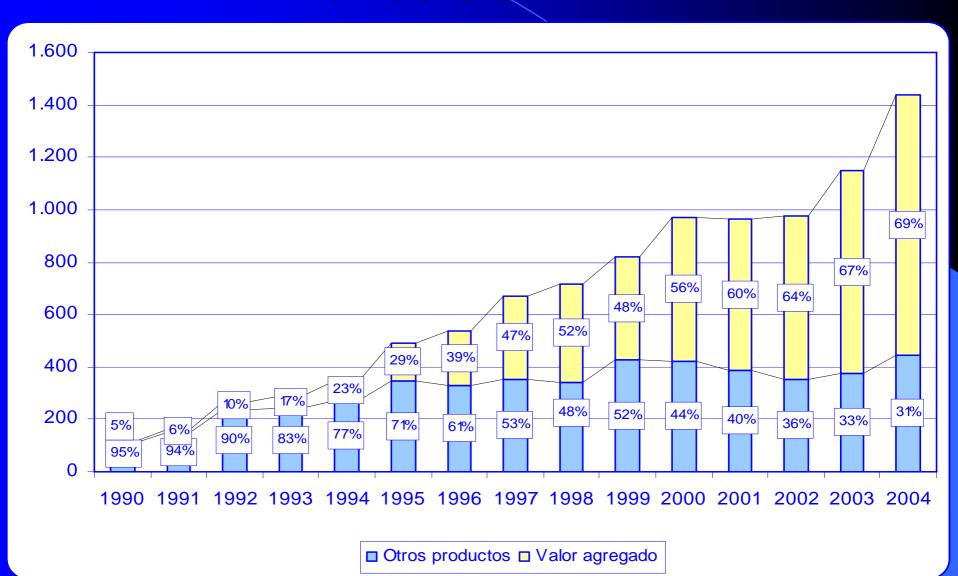


SALMON INDUSTRY CONTRIBUTION TO CHILEAN EXPORTS

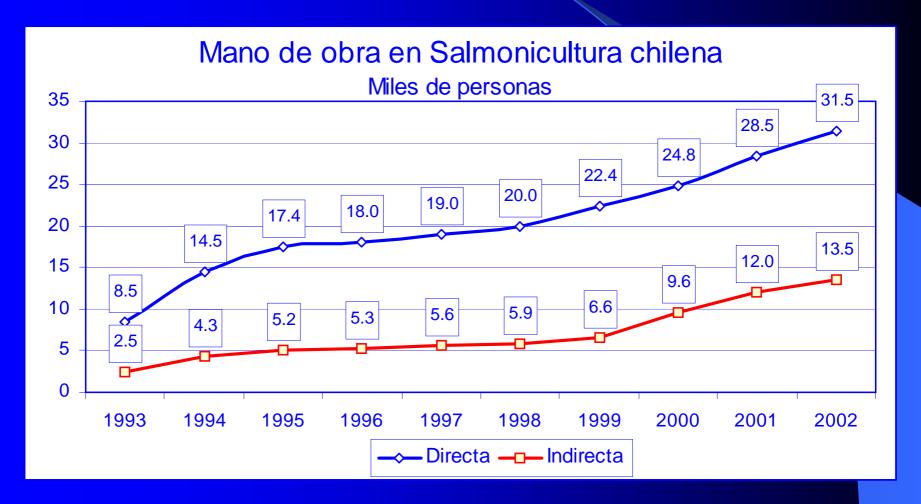
2004: us\$ 31.460 Million FOB Chile



ADDING VALUE Million dollars FOB Chile



DIRECT AND INDIRECT LABOUR IN THE CHILEAN SALMON FARMING INDUSTRY





...AN
IMPRESSIVE
PROCESS OF
GROWTH...

...Through this has been possible to satisfay the demand from important foreign markets like USA, Japan and Europe.

REQUIREMENTS FOR THE INDUSTRY

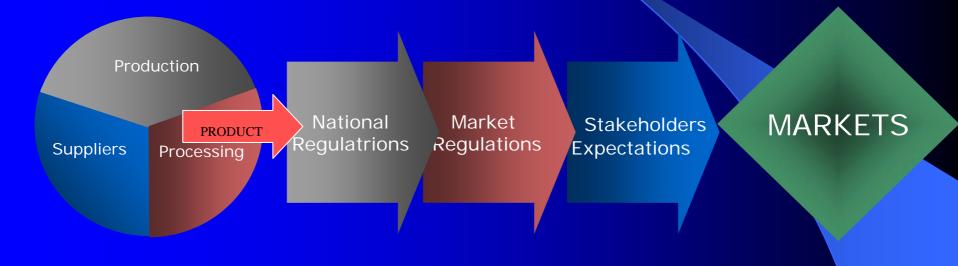








REGULATIONS AND EXPECTATIONS



NATIONAL REGULATION CONTEXT

National Regulations

ENVIRONMENT PROTECTION

F and A Law, RAMA

Environmetal Law

DGA Regulations

OTHERS

FISH HEALTH

F and A, Law, RESA

OTHERS

PROCESS AND
PRODUCTS SAFETY
AND SECURITY

PAC and Control of residues in products

WORKERS AND OPERATIONS SECURITY

Code of Work and norms

Navigation Law

OTHER AREAS

Coastal zone management

Human health for products sold in Chile

REGULATION FILTERS

National
Regulations
PRODUCTION

National
Regulations
PROCESSING

National
Regulations
Safe and quality

Products

Markets

Specific requirements





- RESA
- PAC
- WORK REGULAT.
- OTHER

PAC

GENERAL ENVIRONM. REGULAT.

WORK REGULAT.

OTHERS

PAC

TRACEABILI TY

 CONTROL OF RESIDUES PRODUCT SAFETY AND SECURITY

LABELLING

OTHERS: TRACEABILITY

ANIMAL WELFARE

14

MARKET

STAKEHOLDERS EXPECTATIONS

Demostrable good product and process

Good product and good process behind it

2000's

Good quality product as the customer view

Good quality Product as per the producer view

1970's

Before 70's

- Producers
- Local authorities and regulations

- Producers
- Local authorities and regulations
- Quality products standards as per the customers expect.

1980's

- Producers
- Local authorities and regulations
- Quality products standards as per the customers expect.
- Production Guide standards, emphasizing safe and security

- Producers
- Local authorities and regulations
- Quality products standards as per the customers expect.
- Production Guide standards, emphasizing safe and security
- Demonstrable Ethic production

FACTORS AND EVOLUTION OF VOLUNTARY INITIATIVES









Market quality assurance. Mid 80's

- Quality variability was one of the earliest factors to be considered. This triggered the Quality Seal which was applied in Processing Plants, establishing standards on processing.
- The Seal was initially private (Fundación Chile) and then it was bought by the Chilean Salmon Farmers Association (also created to face market challenges among others).

HACCP is adopted. Mid 90's

- In order to assure safe and security of products the HACCP was introduced by Plants, principally due to customers interest.
- Foreign authorities requested the HACCP application in exporting Plants and Sernapesca introduced and promoted its application in Chile.
- The Association private Quality Seal ends.

ISO's emerged in the industry. Late 90's

- Principally ISO 9001 which was essentially applied in Processing plants.
- Slowly ISO 14001 was considered by some companies at the begining of the 2000's.
- Few providers start with ISO 9001. The most active ones were Feed plants.
- Since 2002, ISO 9001 and 14001 were disseminated in the industry, among producers and providers like: Feed producers, Pharmaceutical Labs, Analysis Labs, Transporters, etc.
- In 2003 few companies also initiated Integrated management system implementation, including simultaneous implementation of ISO 9001, ISO 14001 and OHSA 18000

Diversification of Certification Systems. Early 2000's

- FCh promoted a GMP system focused in good environmental practices in salmon production (farms).
- Organic production is also introduced by one company in Chile. This was applied only in part of its production process.
- Different customers request different certification systems like: BRC, IFS. More recently SQF is under development through and agreement between SOTA and FMI.

Industry initiatives emerged. Early 2000's.

- The Cleanest Production Agreement (APL) was initiated at the end of 2002 as a joint initiative of the Chilean Government and the Industry. All salmon producers decided to participate, including more than 300 farms and more than 20 plants distributed between the Metropolitan and XII regions.
- In 2002, SIGES is created by SalmonChile through INTESAL, its Technological Institute of Salmon. This started in 2003, considering environmental and fish health management, product quality and safety, health and security of workers, among the principal aspects, all of them applied along the Value Chain. This system pretends to be an industry platform of good practices, a protection for the industry demonstrating good practices and a benchmarking tool for continous improvement.
- In 2005 SIGES showed expansion among producers and an initiative to develop SIGES for principal suppliers is considered.

Certification status in the industry. October 2005

Evaluation based in a 29 producer companies survey

- 12 voluntary systems were identified
- 2 are considered potential systems: SQF and Eurapgap.
- 10 have been effectively applied;
 - 5 are international general systems: 2 ISO's, OHSAS, HACCP and Integrated ISO+OHSAS
 - 2 are international for specific markets: BRC e IFS
 - 3 are national systems: SIGES, APL and BP F.Chile
- Only 2 cover more than 1 aspect along the value chain; Integrated ISO's and SIGES. From them only SIGES establishes verifible standards and not just continuous improvement committment.

Certification status in the industry. October 2005

- The most important adopted system is SIGES, involving 17 of the 29 checked companies.
- 11 companies (app. 40 %) have implemented or certified more than 3 system; 17 companies (app. 60%) have implemented between 1 3 systems; only 1 company has implemented no system.
- All SalmonChile associated companies evaluated have implemented at least 1 system.

APL AND SIGES













The Cleanest Production Agreement



Cleanest Production Agreement.

- The Salmon Industry Association developed an agreement with the Governmental agencies related to the activity. As per this agreement the industry made the committment to voluntary accomplish a <u>number of committments</u> which benefits the sustainable development of the industry in the join perception of the government and the industry.
- Committments accomplishment were regularly <u>evaluated</u> (verified) by Intesal supported by specialized consultants whose results were informed to the agencies and the industry. In the framework of this agreement a number of specific projects directed to improve environmental conducts were also considered.



Cleanest Production Agreement.

- The idea was to apply an integral preventive approach, stimulating the environmental regulation accomplishment avoiding contamination in the origin, improving productive efficiency, optimizing environmental management and diminishin operational risks.
- First stage was directed to introduce good management measures in the companies and then they should develop requiered investment to improve their environmental status.
- This has been the biggest APL developed in Chile in terms of the geographical distribution of the units and diversity of them. This agreement ended at the end of 2004.



THE APL EFFORT

- The industry accepted and responded to the invitation of the Clean production Secretary of the Ministry of Economy.
- Very extended and disperse distribution of the productive units.
- Multiple actors from the public sector.
- New era of public-private relationship.
- Concrete good results regarding the specific industry comittments.
- First certified productive units in Chile were from this Industry (more than 100 with 100% accomplishment).



GEOGRAPHIC DISTRIBUTION OF UNITS IN APL

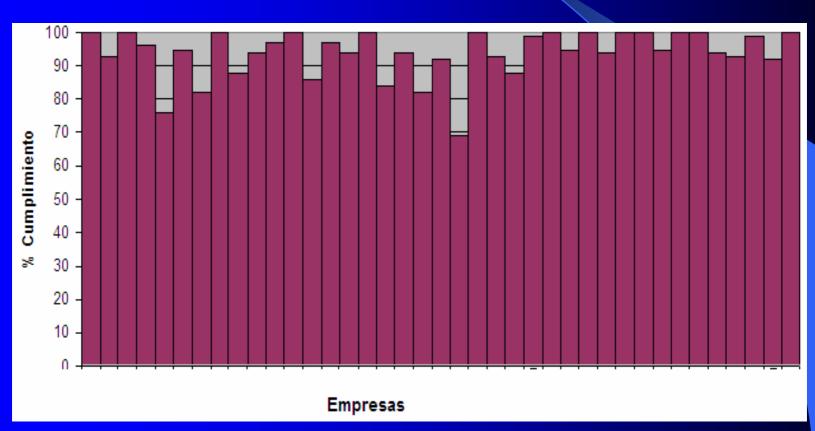
	Piscicultures	Farms	Processing plants	Total
Metropolitana	2	0	0	2
VIII Región	1	0	2	3
IX Región	9	0	0	9
X Región	37	233	24	294
XI Región	6	43	3	52
XII Región	0	10	1	11
Total	55	286	30	371



General Results of Farms



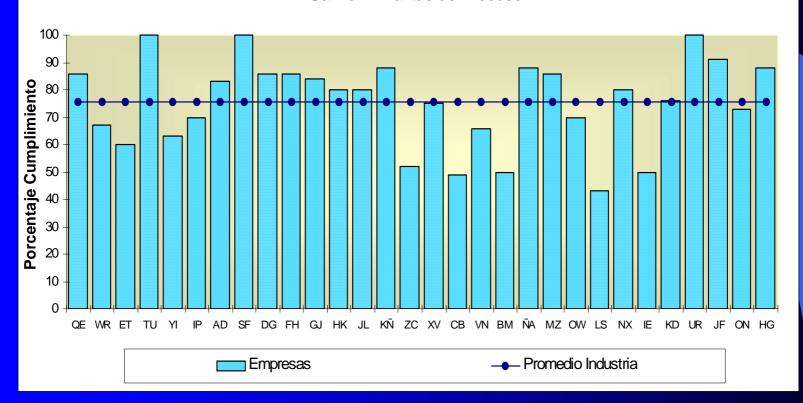
93 %





General Results of Processing Plants Industry 75 %

Resultados Quinta Verificación Acuerdo de Producción Limpia de la Industria del Salmón - Plantas de Proceso



APL Impacts



APL IMPACTS

Investment:

- USD 12,3 million were invested in effluent treatment systems.
- USD 64,5 million were invested to change fur seal protection nets (new ones of 10").
- USD 809.400 were invested in adequate waiste disposal.
- USD 13,1 million were invested in new feeding systems that reduce feed lost.
- USD 38.788 were invested in cleanest production training.
- In total the industry invested USD 91,3 million in the APL.



APLIMPACTS

General Environmental Impacts

- Effluents discharge diminished 4.2 %, representing a reduction of 177.500 m³ in 2004. Also contaminant charge per produced Ton in the effluent was reduced 50 %.
- Solid inorganic waiste were reduced 43,7%.
- Plastic waiste generation was reduced 53 %, equivalent to a reduction of 461.500 t/año.
- Plastic recycling was increased 100%, i.e. 35.500 t/año (compared to 2002).
- Fish byproducts increased 36 %, equivalent to a reuse of 16.330 t in 2004.
- 145 Campaigns to clean Beaches were developed.
- More than 3.000 workers were trained in farms and plants in clean production principles and practices.



APLIMPACTS

- Processing plants
- Discharge of fats and oils, BOD and TSS were reduced in around 40%.
- □ Foam was reduced in 80 %.
- ☐ Fish byproducts recycling grew 30 %
- □ Plastic recycling around 180 %.
- Fams
- 14 % reduction in organic solids.
- 72 % reduction in inorganic solids.
- 43 % reduction in dangerous residues.
- Increase in plastic recycling 30 %; and aroun 180 % in fish residues.

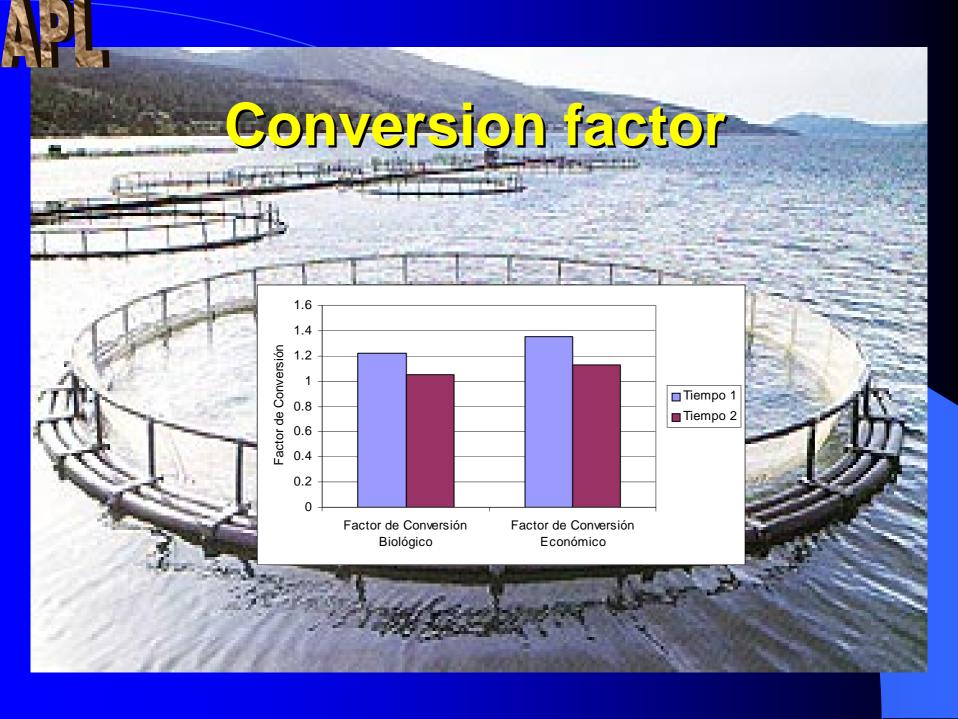


Effluent cost of treatment





NOTA: Los resultados se muestran por tonelada producida.



GENERAL RESULTS

- Industry diminished 50% contaminant charge in its effluents.
- Also it dimished 14.4% the generation of inorganic residues.
- In 2 years recycling and reutilization of "waiste" increased 100 %.
- In 2 years investment in waiste treatment systems was doubled improving management and diminishing in 33 % the operation cost of these systems.
- More than 3000 workers were trained in Clean Production principles and practices.





Why SIGES was established?

- ✓ Tendencies in international markets: food safety and security, sustainable production, social responsibility.
- ✓ New requirements in international markets regulations: Bioterrorism Act, Tracebility.
- ✓ SalmonChile decides to develop through Intesal, an industry sound tool in order to establish verifible good practices and standards
- ✓ An instrument capable to make real the SalmonChile mission.
- ✓ To act in a proactive way given Chile's leader position in the industry.



What were the requirements established for SIGES?

- IT HAS TO...:
- Be an industry tool.
- Involve critical aspects of salmon farming in the perception of stakeholders.
- Involve experts and companies participation in its original construction.
- Be certifible by internationally acredited companies.



...IN ESSENCE

"An integrated and complete Good Practices Platform, a Protector Umbrella able to demonstrate excellence in production and products, and a Benchmarking tool stimulating permanent improvement in the industry".



What is SIGES today?

- A platform of good practices which prepares companies to respond in a best way to certification request from different market segments.
- An umbrella for the global industry defense.
- A benchmarking tool which helps companies continuous improvement and efficient allocation of resources to keep high standards of production.
- A way of keeping companies updated and alert regading market requirements (legal and voluntary).



SIGES Elements

- Agreement
- SIGES Bylaws
- Regulations and Good Practices Manual
- Auditing Manual (includes checklists)
- Support software (optional)
- SIGES Interactive Internet site. (Management platform with on line access for continuous SIGES improving)



Manual contents

- Manual version 2.0 contents:
- Chapter 1: Management Requirements.
- Chapter 2: Manuals, Policy and Programs, Authorities, Responsibilities, Procedures and Best Practices of the Salmon Industry for piscicultures, lake farms, sea farms, processing plants and central organization.
- <u>Chapter 3:</u> Records, Reports, Protocols and Certificates for piscicultures, lake farms, sea farms, processing plants and central organization.
- All of them in the fields of : food safe and quality; production and fish health; environmental management; and health and security of workers; in two dimensions, regulations and good practices.







STAGES ON SIGES

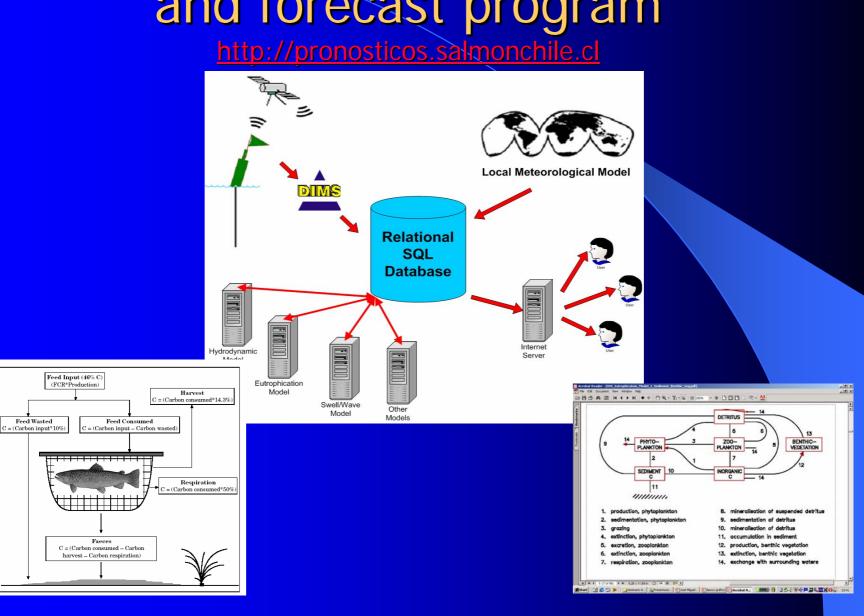
Maintenance Audits Certification Third stage **CERTIFICATION** Certification audits **Pre-certification audits Best Practices audits Second stage IMPLEMENTATION Specific trainings** (1,5 - 2) years (SENCE) regulations audit Diagnostic audit First stage **INICIATION General training** (3 months) **Agreement**



PROSPECTS

- Certification by market segment is and will be a fact.
- SIGEs will remain as a platform, umbrella and benchmarking tool of industry.
- SIGES will be extended to other segments of the Salmon Cluster.
- SIGES will be clearly connected to Vigilance programs and Indicators of the Chilean salmon farming industry.
- Additional benefits: Value of benchmarking; Alert on new regulations and management systems; Creation of bridges with the public sector.

Environmental Monitoring and forecast program



In situ monitoring stations



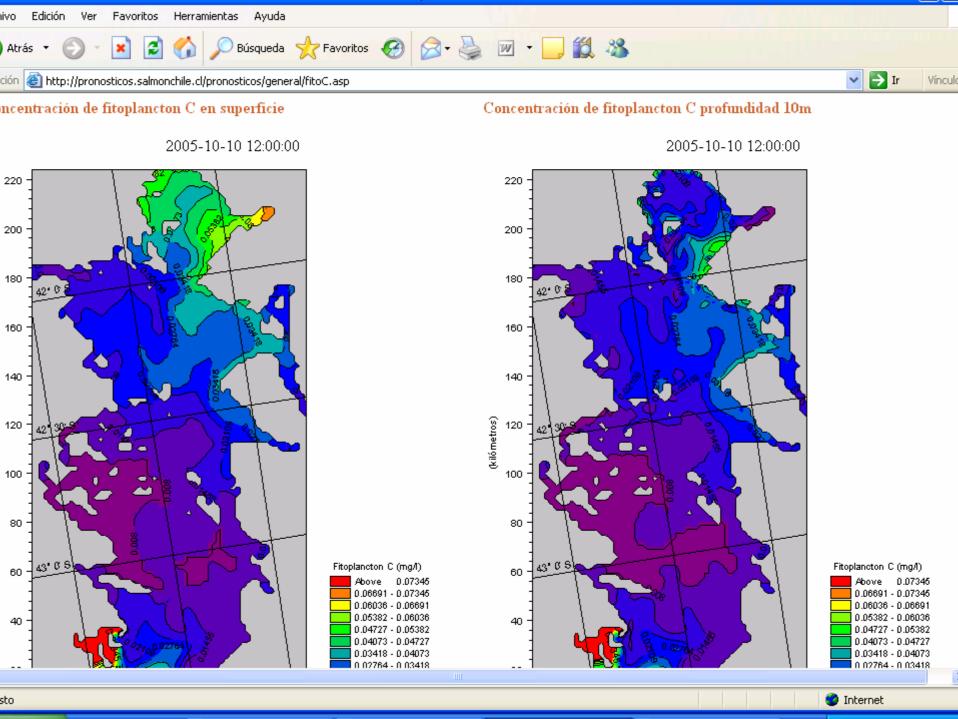
- Estuario del Reloncaví Estación SAN LUIS
- Estación ISLA PELADA SUR
- Estación PULELO
- Estación PANGUE
- Estación GUAMBLAD
- Estación PUNTA DUNCAN

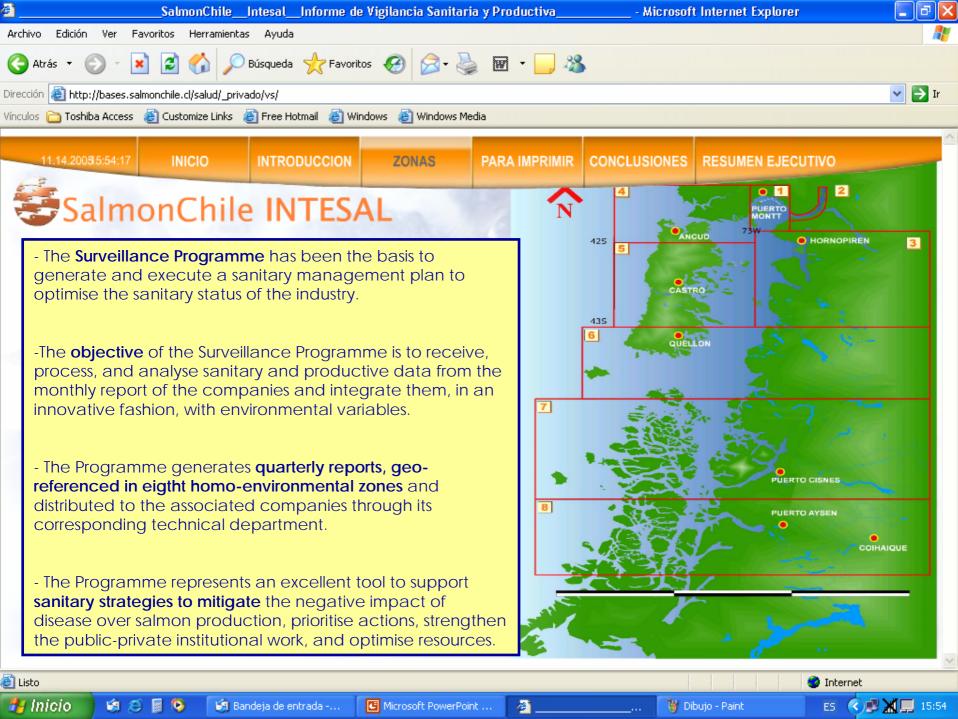
- Temperatura del agua (1m-10m)
- •Salinidad (1m 10m)
- •Corrientes (2 m 18 m)
- Clorofila a (1 m)
- Oxígeno disuelto (1 m 10 m)

- •Temperatura (1m-10m)
- •Salinidad (1m-10m)
- •Oxígeno (1m-10m)
- •Clorofila a (1m)
- Corrientes (2m-18m)
- •Meteorología (vientos, t, pluviosidad, rad. solar humedad, presión atm.
- •Temperatura (1m-10m)
- Salinidad (1m-10m)
- Oxígeno (1m-10m)

Sitio Web de Pronósticos



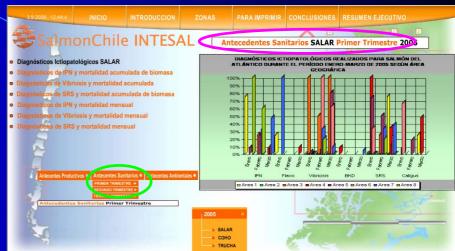




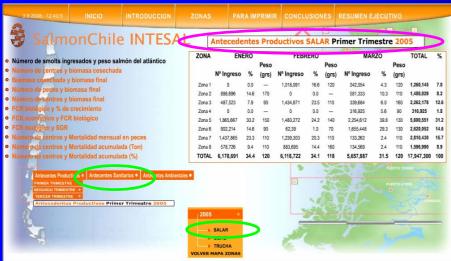
Sanitary and Productive Surveillance Programme

http://bases.salmonchile.cl/salud/











Sanitary and Productive Surveillance Programme

http//bases.salmonchile.cl/salud/







